



State of the North American Pulp & Paper Industry – An Update & Outlook –



Industry Competitiveness & The Innovation Imperative -- October 2005 --

Value Resolution Group – Dan Cenatempo AVA, CMC Center for Paper Business and Industry Studies (CPBIS) – Jim McNutt





The North American Pulp & Paper Industry -- Preview

How Competitive?
The Innovation Imperative
The Innovation Shutdown
Restarting The Innovation Machine









North American Paper Industry:

- Remains one of the largest world regions for paper consumption and enjoys significant fiber resources...
- Competitiveness has been boosted by weaker U.S. dollar...
- ✓ Has enjoyed a moderate, cyclical upturn...
- ✓ With prices, volume and financial performance improving <u>maybe</u> can extend into 2006...
- Many companies will have -- for a time -more resources and opportunities to invest in their businesses since 1995.





Volume & Price Performance Is Improving --

North American Grade	2005 Expected Change In NA Production	2005 vs. 2004 Change In Average Price
Printing & Writing	-2.4%	0% to +10.5%
Boxboard	+0.8%	-2% to 0%
Containerboard	-0.5%	-1% to 0%
Newsprint	-4.6%	+10%
Chemical Paper Grade Pulp	+6.0%	-5% to -1%





Competitiveness Is Multidimensional: Mill Performance vs. International Competition (i.e. North American vs. South Am. vs. European vs. Asian mills' productivity and quality) ✓ Product Performance vs. Substitutes (i.e. paperboard folding cartons vs. plastic packaging - newspaper vs. TV, etc.) ✓ End-User Performance vs. International Competitors (i.e. domestic vs. international manufacturers) ✓ Financial Performance vs. Other Investments (i.e. returns on paper investment vs. alternatives of similar risk)





Based on these dimensions, industry participants must recognize:

- ✓ Off-shoring and substitution by alternative mediums are driving long-term demand below current levels
- North America has become increasingly uncompetitive in pulp and paper production
- The industry's cost based competition and capital rationing strategies have eroded its asset base.
- The composite financial performance of the industry has been pitiful looking back -- and without a sustained upturn will further dissuade future investment – even with the improved short-term environment...





Absent Strength of the US Dollar Issues – North America Does Not Enjoy Low Cost Producer Status In Most Grades

Grade Category	Low Cost Production Centers
Pulp	<i>Brazil</i> , Chile, Argentina, Indonesia and Ca <i>nada</i> (selected)
Printing & Writing Papers	<i>Brazil</i> , Russia, Indonesia, Thailand, Scandinavia, Western Europe
Newsprint	Eastern Europe, <i>Brazil</i> , Chile and Canada
Premium Folding Carton Grades	<i>Brazil</i> , Russia, Sweden, Chile and Finland





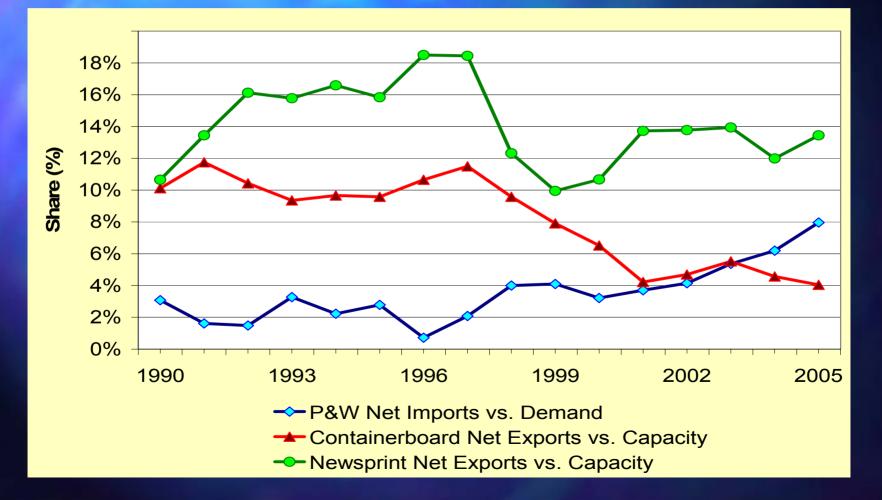
High Volume North American Grades Have Significant Substitution Threats

Grade Category	Substitutes
Containerboard	Re-usable shipping containers, offshoring of manufacturing
Packaging Grades	Flexible packaging, offshoring of manufacturing
Printing & Writing Papers	Electronic communications, alternative advertising mediums
Newsprint	Electronic communications, alternative advertising mediums
Tissue	No major substitutes





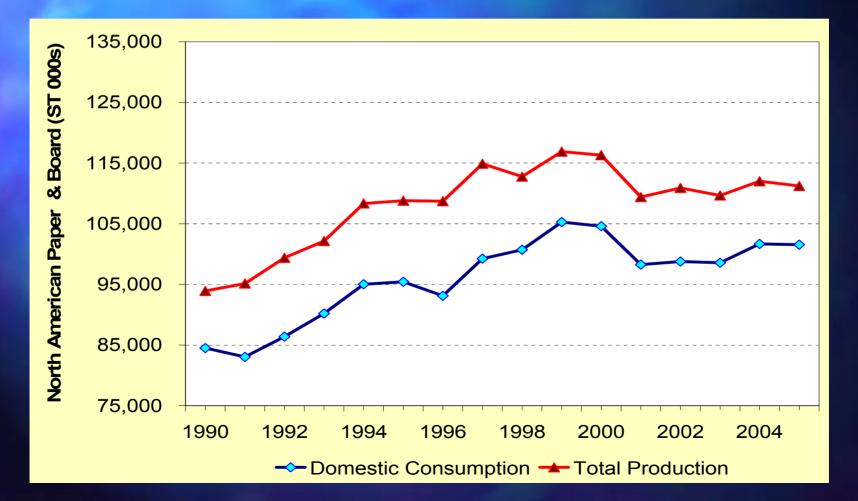
Trade Patterns Have Weakened For North American Producers In P&W, Containerboard and Newsprint





Substitutes, The Recession & International Competition Have Suppressed Production and Domestic Consumption

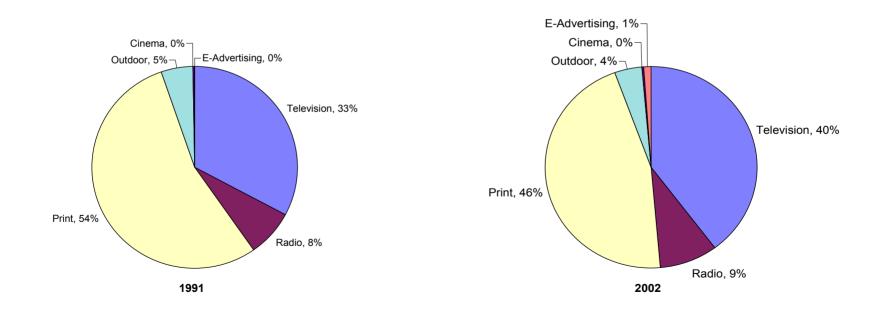
- Off 3% to 4% in 2005 From Its 1999 Peak – In Spite Of The Recent Rebound





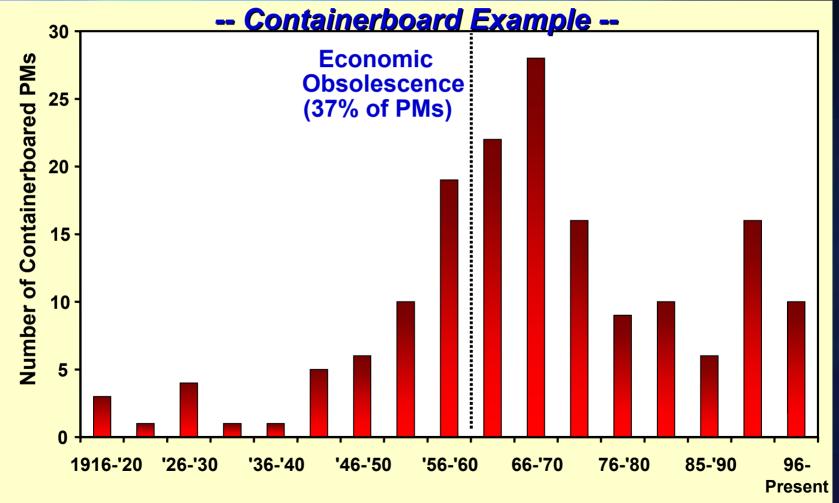


Worldwide Print Advertising Has Lost Nearly 10 Points of Market Share Since 1991 – And Expectations Are For This Trend to Continue





Large Share of North American Assets Are Approaching The End of Their Economic Lives



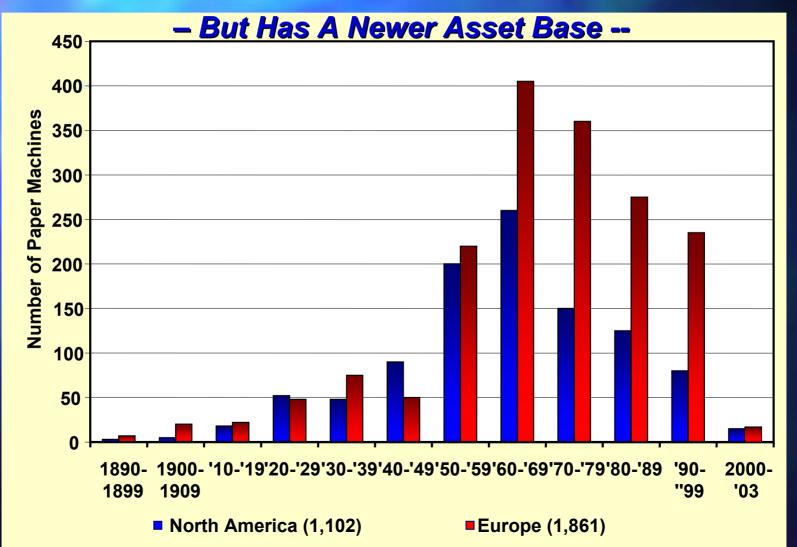
Year of Original PM Installation

CPBIS





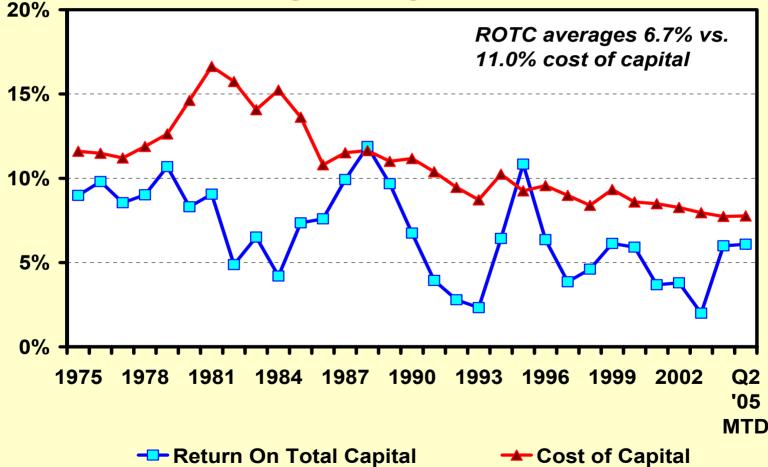
Europe Is Facing Similar Demand Issues





Average U.S. Industry Returns Can Service Debt

-- But Still Not High Enough To Create Value --



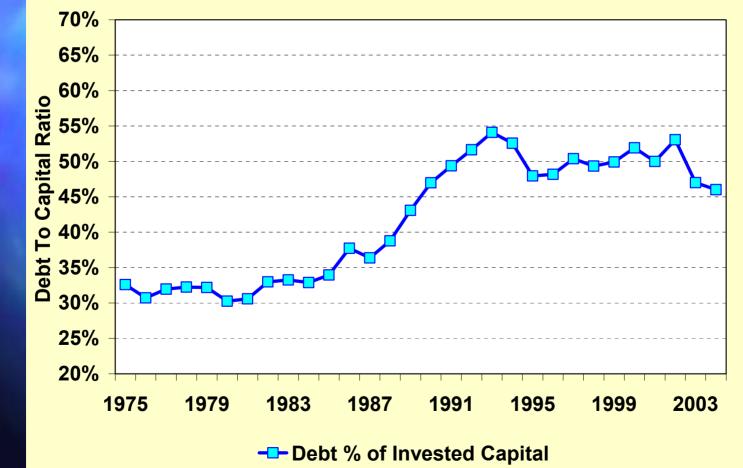
CPBIS





Increased Debt Levels Across Time – But Improving

Significantly Limit Investment Opportunities & Flexibility







The industry has been a poor performer since the 1970's – it faces an increasingly tough environment – in spite of today's decent upturn

Participants must continue to learn to thrive under these very difficult conditions

The overall N. Am. industry will likely not fare well...

...but the individual companies can thrive if they use the current upturn to embrace and leverage innovation!





The Innovation Imperative





The Innovation Imperative

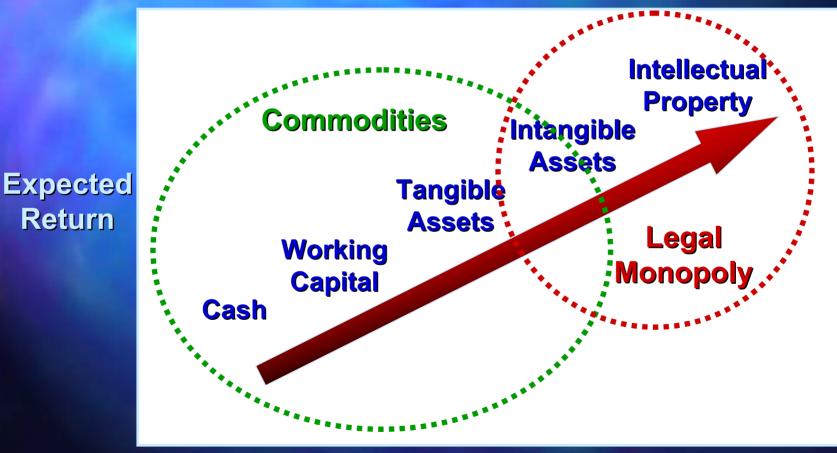
- As participants in, and suppliers to, the North American Paper Industry, we all want to enjoy the benefits of strong financial performance
- We want to grow, be profitable, generate good returns, etc. – we want to create value!
- The value created in a business is generated by acquiring, building, maintaining and exploiting assets.







The Innovation Imperative Intellectual Property Is Risky, But Required To Sustain Superior Returns









The Innovation Imperative

Companies that are limited to ownership of commodity assets will <u>NOT</u> be able to create value for any sustained period of time due to the competitive nature of commodities...

They must have something special – intellectual property in the form of patented technology, trademarks, copyrights or trade secrets.





The Innovation Imperative No intellectual property – no sustained value creation No innovation – no intellectual property

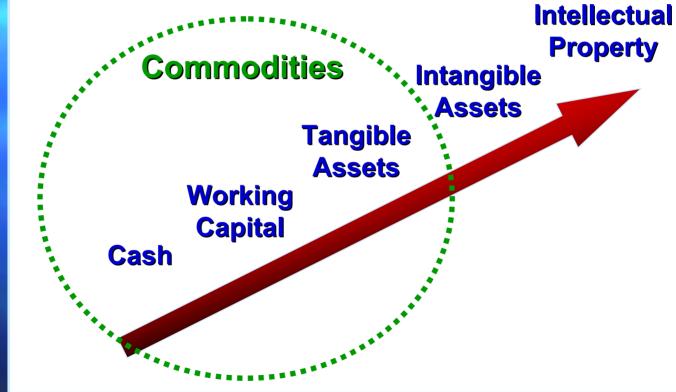
Innovation Is Imperative To Create Value!





The Innovation Imperative

The North American Industry Has Focused Almost Exclusively On Commodity Assets!



Risk

Expected Return





The Innovation Imperative

A NA Paper Industry's Continued Focus on A Commodity Asset Strategy Can Not Result In Acceptable Performance









The Innovation Shutdown How did we get here? A dynamic mix of: **Industry market realities** 1. 2. Financial market realities 3. Industry culture 4. Good intentions...

That Resulted In The Shutdown of Our Innovation Capacity

Industry Market Realities

- Maturing demand
- Substitute products
- Offshore growth

Financial Market Realities

- Capital portability
- Short-term earnings focus
- R&D "expensed" & curtailed
- Shift from Industrial to Service to Knowledge economy

Poor Decisions In The Pursuit of Cost Based Competition

Good Intentions

- Perform well
- Be "World Class"
- Increase Productivity



Industry Culture

- Low Conflict Tolerance
 Risk Averse Marginal Behavior
 Management From Operating Background – Enamored With Equipment & Improved Technology
- Implementation Oriented
- Parochial vs. System Thinking





Cost Based Competition:

- Profits are down, debt is up cut capital spending!
- ✓ Build market power spend to acquire!
- ✓ Lower cost spend to increase scale!
- ✓ One major outcome stagnation of capital investment!

Lost Proprietary Assets!





- The RESULT: no innovation = low risk projects, old and commodity assets = poor performance = no investment = industry decline.
- IS IT THAT BAD? Initial evidence says YES:
 - ✓ Industry statistics say YES.
 - ✓ Industry management says YES.





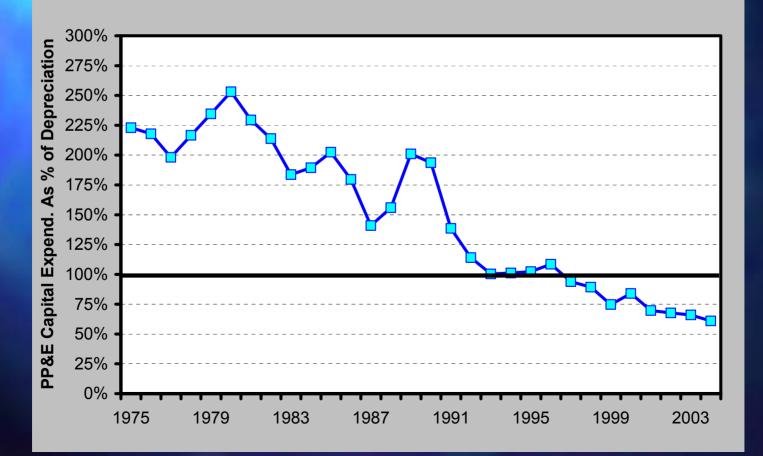
To illustrate, we selected a basket of companies inside and outside the paper industry and looked at key statistics Then -- did an informal survey of 20 highlevel industry executives and managers. "There are two kinds of statistics, the kind you look up, and the kind you make up." - Rex Stout -

"There are lies, damned lies, and statistics." - Mark Twain -





The Innovation Shutdown Capital Expenditures Have Fallen Well Below Depreciation Levels --- And Are Staying There







The Innovation Shutdown Relative Paper Industry Returns Are Minimal to Negative

Company	12 Month ROTC	5-Year ROTC
Coca-Cola Corp.	2.9%	24.0%
Microsoft	14.2%	21.6%
P&G	18.8%	16.0%
Kimberly-Clark	13.3%	15.7%
Intel	18.6%	15.5%
Nucor	25.9%	5.5%
Weyerhaeuser	5.0%	2.9%
GP	3.9%	1.4%
Mead-Westvaco	-3.2%	1.2%
Smurfit-Stone	-1.5%	0.6%
IP	1.9%	0.6%
Bowater	-1.9%	0.3%
U.S. Steel	16.5%	-1.6%

Source: Multex Investor – For 2004 Data





Paper Industry R&D Spending Levels Are Minimal – Most Companies Don't Even Report

	2003 R&D %	2001 R&D %	2003 Total R&D (\$
Company	of Sales	of Sales	Millions)
Intel	14.3%	14.3%	\$4,300
Microsoft	13.7%	15.2%	\$4,400
P&G	3.8%	4.0%	\$1,665
Kimberly-Clark	1.9%	2.0%	\$281
Mead-Westvaco	0.9%	1.2%	\$71
International Paper	0.3%	0.3%	\$73
Weyerhaeuser	0.3%	0.4%	\$51
Smurfit-Stone	0.1%	0.1%	\$5

Source: Company Annual Reports





The Level of Paper Company Patent Activity Is Generally Low (Less Than 3.5% = Erosion)

Company	Issued Patents (1976-2004)	Patent Applications Pending (2004)	Application % of Issue
Intel	7,075	606	8.6%
P&G	6,304	889	14.1%
Kimberly-Clark	2,849	392	13.8%
Microsoft	2,801	798	28.5%
Mead-Westvaco	2,096	37	1.8%
Coca-Cola Corp.	799	13	1.6%
IP	750	14	1.9%
GP	582	39	6.7%
U.S. Steel	505	2	0.4%
Weyerhaeuser	497	79	15.9%
Smurfit-Stone	160	2	1.3%
Bowater	16	-	0.0%
Nucor	11	-	0.0%





The Innovation Shutdown The Quality of The Paper Industry's Intangibles Is Very Low

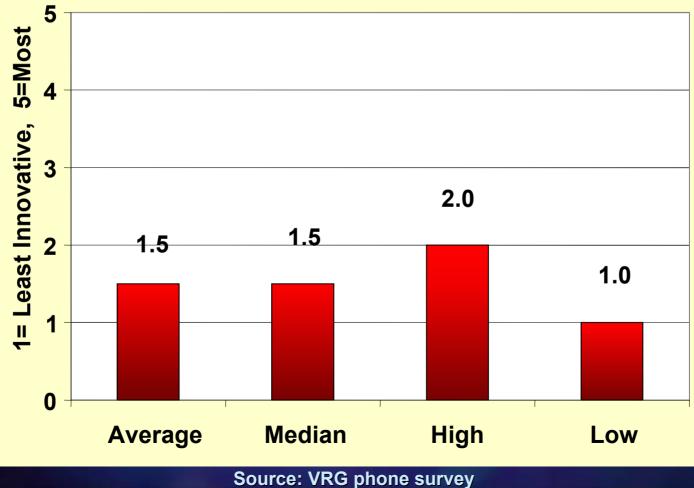
Company	IP & Intangible Value % of Total
Company	
Coca-Cola Corp.	84%
Microsoft	80%
P&G	78%
Intel	66%
Kimberly-Clark	60%
Mead-Westvaco	25%
Nucor	9%
Weyerhaeuser	5%
International Paper	-2%
Bowater	-7%
Smurfit-Stone	-9%
GP	-20%
U.S. Steel	-122%

Source: VRG, equals (Total Market Value Less Total Invested Capital) / Total Market Value





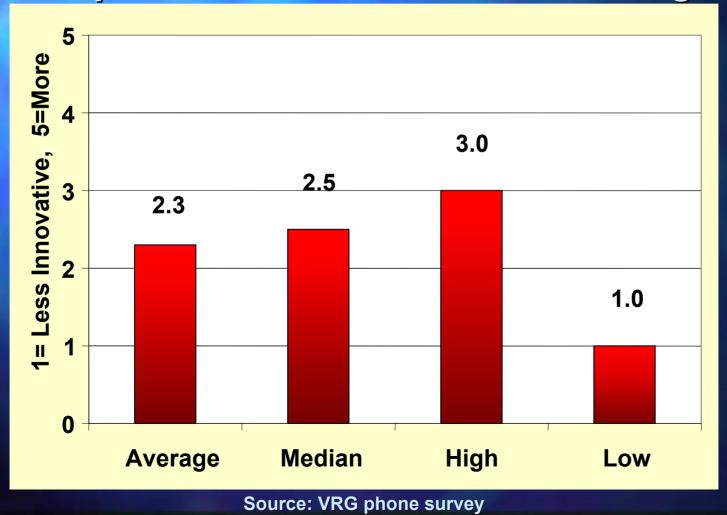








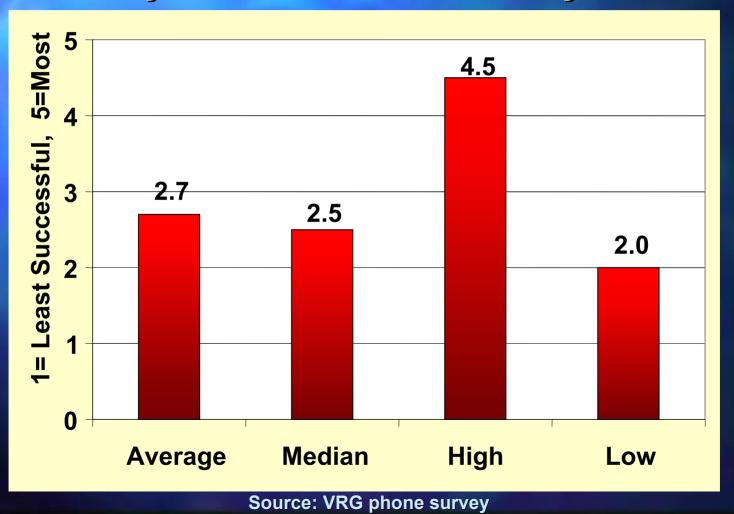
The Innovation Shutdown Yet -- Management Perceives Their Own Companies' To Be Better Than Average







The Innovation Shutdown And They Believe Themselves To Be Relatively Successful When They Innovate











Creativity involves breaking out of established patterns in order to look at things differently. - Edward De Bono -

Creativity is the sudden cessation of stupidity.- Edwin H. Land -





- The chance of the entire industry rediscovering innovation *is unlikely*Changes have and will happen *at individual companies*There are many things we can do, both grandiose and pedestrian -- *to capture*
 - value through Innovation.





Keys To Innovation:

1. Open Our Culture



2. Become Investors





Restarting The Machine

1. Open Our Culture:

Typical Culture Stifles Innovation:

- The norms and attitudes that are required to excel in execution are damaging to innovation
- Desiring and rewarding innovation does not necessarily increase its appearance
- Motivation may drive variations on a theme but is unlikely to generate major changes in perspective or reformulation





Restarting The Machine

1. Open Our Culture (Continued):

There are three major sources of innovation that work alone or in combination.

Innovation From <u>The Top</u> i.e. Visionary leaders like Steve Wynn – Mirage Resorts

<u>Within</u> i.e. creative organizations or cultures like 3M

Innovation From

Innovation From <u>Without</u> Example: Teaming with others, venture development spinouts

This is the area where we typically have the greatest impact





Restarting The Innovation Machine 1. Open Our Culture (Continued): To become "Creative From Within", open your culture to Innovation oriented practices. **Practices That Drive Innovation** Decide to do something that will probably fail, then convince everyone else that success is certain. **Reward success and failure; punish inaction** Take your past successes and forget them Seek out ways to avoid, distract and bore customers, critics and anyone who just wants to talk about money. Find some happy people and get them to fight.

Note: Adapted from "The Weird Rules of Creativity" by Robert I. Sutton, Harvard Business Review, 2001





1. Open Our Culture (Continued):

Practices That Drive Innovation

Hire slow learners of the organizational code.

Hire people who make you uncomfortable, even those you dislike.

Encourage people to ignore and *defy* their bosses and peers.

Ignore people who have solved the exact problem you face.

Hire people you probably don't need.

Note: Adapted from "The Weird Rules of Creativity" by Robert I. Sutton, Harvard Business Review, 2001





Restarting The Innovation Machine 1. Open Our Culture (Continued):



Note: Adapted from "The Weird Rules of Creativity" by Robert I. Sutton, Harvard Business Review, 2001





1. Open Our Culture (Continued):

The actions required to build and protect your intellectual property are complex – *training is* essential for personnel all across the organization:

- Sales
- Marketing
- Product Development
- Technology
- General Management
- Legal (if you don't have Patent Counsel)





Restarting The Innovation Machine 1. Open Our Culture (Continued): Consider innovation in many different areas: Product – main focus today ■ Service ■ Market Process Strategy Organization Supply Chain Commercial and Financial 49





Restarting The Innovation Machine 2. Become Investors:

An Investment Mentality Is Required:

- Capital spending # Investment
- Investment = spending with a potential to generate returns beyond the current period (i.e. training, R&D, trade secret, patent, trademark, etc.)
- Just because accountants expense it doesn't mean its not an investment.





2. Become Investors (Continued):

- Investors are *portfolio* managers
- They mix a number of investments (projects) with a range of correlations, risks and expected returns
- They focus on the return and risk of their overall portfolio – not the individual investments





Restarting The Innovation Machine 2. Become Investors (Continued):

Intellectual

Property

Industry Focused On Pro Low Risk, Low Return, Highly Correlated Projects Intangible Assets

Expected Portfolio Return

> Assets Working Capital Cash

Tangible





Restarting The Innovation Machine 2. Become Investors (Continued):

Intellectual **Property Raising** The Bar **Requires** Intangible **Industry's** Expected **Focus On** Assets Portfolio A Mix of **Tangible** Return **Projects** With **Assets** Enriched Working **Balance Of Capital** Risk & Cash Returns





3. Get Intellectual:

Intellectual Property Is Required:

"Intellectual property is the central resource for creating wealth (value) in almost all industries. The foundation of commercial power has shifted from capital resources to intellectual property. In fact ... capital resources are now dominated by intellectual property such as know-how, patents, trademarks, copyrights and trade secrets." -- Gordon Smith & Russell Par --





3. Get Intellectual (Continued) – The Reality --

- Low cost overseas competition probably precludes a "low cost" U.S. paper strategy long-term
- Creating and exploiting legal monopolies in technologies, products and processes in conjunction with non-proprietary assets creates value
- Focus more heavily on high-impact Patents, Trade Secrets, Rights & Relationships
- Paradigm shifting breakthroughs <u>are not</u> <u>necessary!</u>





- 3. Get Intellectual (Continued):
 - Example: A child's disposable diaper has some 1,800 patents
 - The assets used to exploit these patents (tissue machines, converting equipment) are largely commodity in nature
 - Leading diaper producer's returns are well above paper industry average and their cost of capital
 - Paragon Trade Brand's *infringement of one* of these 1,800 patents resulted in greater than a \$300MM damages award





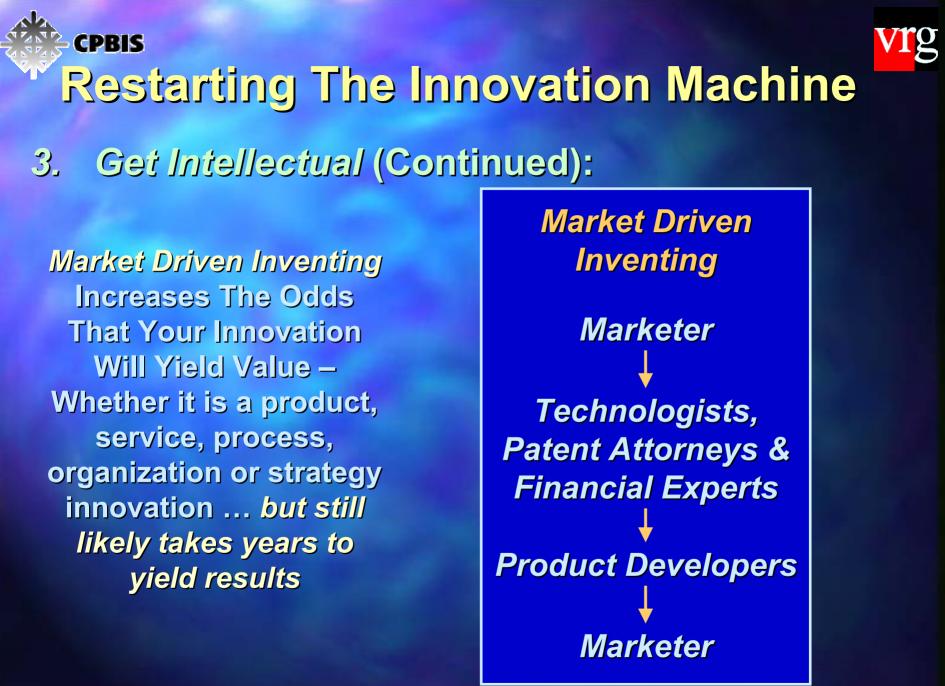
Restarting The Innovation Machine 3. Get Intellectual (Continued):

> Technology Pushed Inventing

> Technologists Patent Attorney's Product Developers
> & Financial Experts

> > Marketer

Traditional Technology Pushed Inventing -- Results In A Low Hit Rate on Value Creating Intellectual Property







- 3. Get Intellectual (Continued):
 - Valuation and Portfolio Management Tools now exist to measure and manage the value created through innovation programs
 - The financial benefit, risk, and target cost of R&D programs can be quantified with such tools as:
 - Option Approaches to Patent Valuation
 - ✓ Market Simulation
 - ✓ Competitive Simulation









- Innovation is *imperative to create value*
- Typical North American pulp and paper companies have shutdown or lost their innovative capacity
- As a result, in part, industry performance has been dismal by most measures
- Investment has spiraled downward and industry competitiveness has eroded
- However, individual paper companies and suppliers can leverage innovation to outperform the industry and create value over time





How?

- Open Up Our Culture accept that innovative companies are often inefficient and annoying places to work. Reward risk and failure, punish inactivity. Focus on more than just product development. Train key participants on process to create and protect IP ...
- Become Investors manage a portfolio of projects with a diverse range of expected returns, risks and correlations. Do all that you can to make each project a success but keep in mind that *it's the overall portfolio performance that matters . . .*





How?

- Get Intellectual Intellectual Property (IP) is the key to creating value. A small dose of IP mixed with commodity assets can go a long way . . .
 - Leverage Market Driven Inventing to increase hit-rate . . .
 - ✓ Use best available Valuation and Portfolio management tools to ensure financial success...





The essential part of creativity is not being afraid to fail. - Edwin H. Land -

If all else fails, immortality is guaranteed by one humongous error. - Anonymous -





Thank You! -- Copies Available At

www.valueresolution.com -- And -- www.cpbis@gatech.edu

Contact Information

Dan Cenatempo

President -- Value Resolution Group, Inc.

770-522-8972 -- <u>dan@valueresolution.com</u>

Jim McNutt

Executive Director – Center for Paper Business & Industry Studies

404-894-5733 – jim.mcnutt@cpbis.gatech.edu